

Date: Wednesday, 12/20/2006 12:00:56 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 30003	
Estimate Number : 10604	
P.O. Number : N/A	Part Number : D2581
This Issue : 12/20/2006 S.O. No. : N/A	Drawing Number : D2581 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A1
Previous Run : 28915	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 1/10/2007 Qty: 52 Um: Each
Checked & Approved By : <u>[Signature]</u> 06/12/20	
Comment : Est. D 01.07.17 Added info to step 2 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: M102817

ml 07/01/04

(52)

2.0 WATER JET

FLOW WATER JET

**Comment:** FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: A1

Prog Rev: A1

ml 07/01/04

(52)

2-Deburr if necessary

SDD 07/01/06

(52)

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 07/01/04

(52)

4.0 QC8

SECOND CHECK

**Comment:** SECOND CHECK

A 07/01/05 52

5.0 BRAKE NC

NC BRAKE

**Comment:** NC BRAKE

Form as per Dwg D2581 using CNC Brake


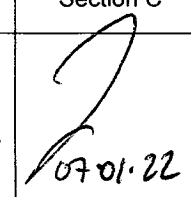

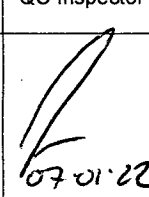
SB 07/01/22

(PTO)

(52)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2581 PAR #: NA Fault Category: Prod / Prod. Ass NCR: Yes No DQA: NA Date: 07/01/23
 QA: N/C Closed: NA Date: 07.01.23

NCR: <u>30003</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/01/19	5	2 piece were out of tolerance at the set-up operator error	 07/01/22 Q5042	Swap & destroy	SB 07/01/19	 07/01/22	 07/01/22	 07/01/22

NOTE: Date & initial all entries

Date: Wednesday, 12/20/2006 12:00:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 30003

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/22 (50)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S451

07/01/22 (50)

07/01/22

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/23 (50)

Job Completion



07/01/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

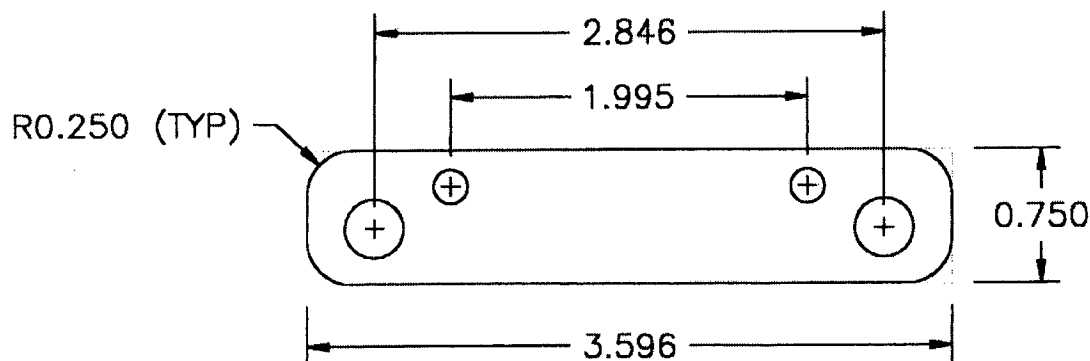
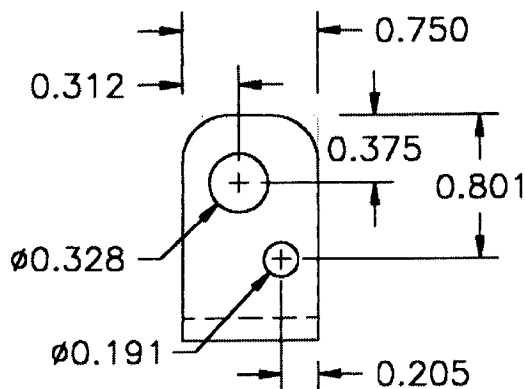
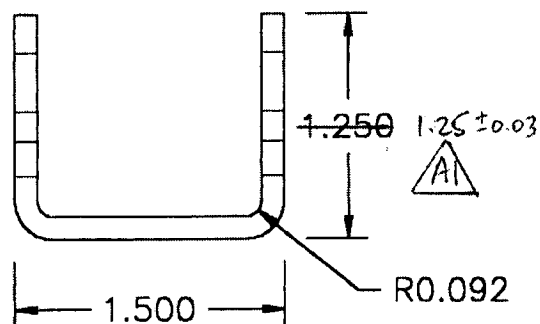
NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>MM</i>	D2581	SHEET 1 OF 1
DATE	TITLE		SCALE
96.06.27	MOUNTING BRACKET		1:1
AI	CHANGE TOLERANCE ON 1.25 DIMENSION		

RELEASED
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30003

DART AEROSPACE LTD	Work Order: 30003
Description: Mounting Bracket	Part Number: D2581
Inspection Dwg: D2581 Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article

x Prototype

[illegible]

Measured by:	<i>ML, ML</i>	Audited by:	<i>ML</i>	Prototype Approval:	<i>N/A</i>
Date:	<i>07/01/05</i>	Date:	<i>07/01/05</i>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	